



# Critical Environment Overhead Ionizer

## MODEL 5810i

The Simco-Ion Critical Environment Overhead Ionizer Model 5810i is designed to provide industry-leading balanced ionization performance in cleanroom environments. The Model 5810i is certified for use in ISO Class 4 cleanrooms (Fed. Std. 209(e) Class 10). The ionizer can operate with external sensors to maintain precise balance (better than  $\pm 1V$ ) by altering ion output and adapting to environment changes. With the reliability of steady-state DC, the established method for eliminating the effects of ESD and ESD-induced electromagnetic interference (EMI) in high-tech facilities, the Model 5810i delivers maximum ion output where and when you need it.

Complete compatibility with the operating conditions in today's cleanrooms is ensured with silicone-free air bearing fans. Each fan is engineered for cleanliness, and sealed off from the rest of the chassis to meet critical cleanroom requirements. Ionizers that don't match these quality standards risk contaminating manufacturing processes and possibly reducing product yields.

### Features

- $\pm 3V$  or better balance ( $\pm 1V$  with the optional external feedback system)
- Cleanliness rated at ISO 14644 Class 4 (Fed. Std. 209e Class 10)
- Options for sensor input, FMS connection, alarms, and management control
- Auto-Clean System option

### Benefits

- Provides the best corona-based ESD protection for maximizing yields
- Designed for use in an environment with a controlled level of contamination
- Increased control with immediate notification of alarms and the prevention of unauthorized adjustment to power or fan speed
- Automated emitter point cleaning for reduced maintenance cost and time



## Specifications

<b>Input Voltage</b>	100-240 VAC ( $\pm 10\%$ ), 50/60 Hz
<b>Output Voltage</b>	100-240 VAC, 50-60 Hz unfused, 5A max
<b>Discharge</b>	$\pm 1000-100V$ @ <3 sec, taken 18" away (45.7 cm) from the blower at high fan speed
<b>Balance</b>	$\pm 3V$ or better balance ( $\pm 1V$ with the optional external feedback system)
<b>Ion Emission</b>	Steady-state DC
<b>Emitter Points</b>	ISO 14644 Class 4 (Fed. Std. 209E) Class 10 titanium, 8 per fan
<b>Airflow</b>	108 cfm per fan (typ)
<b>Cleanroom Class</b>	Meets ISO 14644-1 Class 4 (Fed. Std. 209E Class 10)
<b>Operating Env.</b>	Temperature 50-90°F (10-32°C); humidity 30-70% RH, non-condensing
<b>Ozone</b>	0.02 ppm or less
<b>LED Indicators</b>	Green POWER on; red FAULT alarm with optional AUDIBLE ALARM
<b>Audible Noise</b>	High fan speed 61 dB (typ); low fan speed 52 dB (typ); measurements taken 12" (30.5 cm) below fan
<b>Mounting</b>	Eye-bolts and S-hooks provided; U-shape bracket available
<b>Controls</b>	Balance adjust trimpot (1 per fan), 3-position fan switch (high/low/off) or fixed speed, sensor gain trimpot (optional; 1 per fan), sensor type or no sensor slide switch
<b>Daisy-chain</b>	10 units max; pwr cord (18 AWG) between units not to exceed 12" (304 mm) in length
<b>Options</b>	External sensor inputs, FMS 4-20 mA RJ-11 output (available with sensor option only), audible alarm, cord lock, Auto-Clean System
<b>Enclosure</b>	Aluminum chassis with epoxy-polyester powder coat
<b>Dimensions</b>	3.8H x 6.1D x 32L in. (9.6H x 15.5D x 81.3L cm); 3.8H x 6.1D x 40L in. (9.6H x 15.5D x 101.6L cm); 3.8H x 6.1D x 44L in. (9.6H x 15.5D x 111.8L cm)
<b>Weight</b>	Aluminum 44" unit 10.3 lb (4.6 kg)
<b>Warranty</b>	Two year limited warranty
<b>Certifications</b>	RoHS 2 Compliant  

## Ordering Information

91-5810i-CzzH	Powder-coated white aluminum blower $\pm 3V$ , high fixed fan speed (zz = 32", 40" or 44" length)
91-5810i-CzzX	Powder-coated white aluminum blower $\pm 3V$ , low/high fan speed, (zz = 32", 40" or 44" length)
-FMS/SS	Adds FMS and sensor ( $\pm 1V$ balance)
99-5810i-AALARM	Optional Audible alarm
99-8500i-01	Optional auto-clean system (requires one per fan)
25-20660	IEC power cable, US plug, 8.2 ft (2.5m)
25-0670	IEC power cable, US plug, 10 ft (3m)
25-0680	IEC power cable, US plug, 15 ft (4.6m)
25-0700	IEC power cable, no plug, 10 ft (3m)
25-20710	IEC power cable, UK plug, 8.2 ft (2.5m)
25-20735	IEC power cable, German-Schuko plug, 8.2 ft (2.5m)
25-20750	IEC power cable (China Plug), 8.2 ft (2.5m)
25-0720	Daisy-chain power cable
32-6405	U-shaped mounting bracket (2 needed per blower)

## Fan Speed Choices

The 5810i was designed specifically for use in cleanrooms up to and including ISO 14644 Class 4 (Fed. Std. 209(e) Class 10) in cleanliness. To minimize disruption of laminar airflow, the unit has a 3-position fan setting that optimizes static discharge performance with the smallest volume and velocity of airflow.

## Factory Monitoring System

The blower includes an LED alarm light that indicates a range of possible conditions, including absence of ionization at the emitter points, or a stopped fan. An optional Audible Alarm is available. The optional Facility Monitoring System (FMS) feature provides an industry-standard 4-20 mA signal to your work cell controller for remotely monitoring error detection.

## Auto-clean System

The optional, Auto-clean System is an automated feature that provides reduced operation costs due to lower maintenance. The Auto-clean System features a brush mechanism that sweeps the emitter points when the blower is turned off and on, allowing the Model 5810i to continually perform at optimum ion output and balance.



## $\pm 1V$ Operation

The Model 5810i ionizer's optional external feedback sensor operates with the Novx Process Monitor Series 7000, Novx Passive Detection System Series 3350 and Novx Active Detection System Series 3360 to detect and automatically correct the balance. With the antenna placed at the target area, feedback is sent to the Model 5810i blower's internal control system. This ensures that your target maintains a  $\pm 1V$  or better balance at all times.

## Daisy-Chain Connections

The Model 5810i Blower may connect with other Model 5810i Blowers (daisy-chain) in series using the female AC outlet provided on one end of the Blower. Up to 10 Blowers may be connected together.



**SIMCO ION**™

An ITW Company

DS-5810i\_V1 - 3/14  
© 2014 Simco-Ion  
All rights reserved.

**Simco-Ion**

Technology Group  
1750 North Loop Rd., Ste 100  
Alameda, CA 94502

Tel: 800.367.2452 (in USA)

Tel: 510.217.0600

ioninfo@simco-ion.com  
www.simco-ion.com